

SOUTH PRODUCTION NOTES

May 13, 2015
3-11 Shift Notes

BASF EMPLOYEES
107 Last Recordable
682 Last Lost Time
74 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / AI-3945 Next:

Maintenance is working on mixer fluid coupling week of May 11. Target completion date May 15.

#1 RC / AI 5635

Calciner is ready to go. Need to do a final walk down prior to starting the feed. Need trimer turned on. Blower motor was repaired on tuesday

Exhaust to F1 for now, to Trimer when feeding

#2 MED line / Styrene Trial:

Running on 1st shift.

Mixer VFD was disconnected in order to get the mixer running.

#2 RC/ Styrene Trial:

Calciner and screener together, RC lit and holding. Will set up and begin feeding when Justin advises – possibly Thursday.

Exhaust to F1

#3 MED line / AI 5635:

Keep the extruder running through lunches and shift changes. We will need to make enough to run two calciners. Took more water out per Bodmann. **Continue batches, add wet mix to batches (use the 5637 and 5635 wet mix).**

Dust collection lines have been unplugged and are now working.

Extruder camera was installed and should be ready to use.

#3 RC / AI-5635

Continue to feed after hoist controller has been repaired.

Exhaust to CTO

#4 RC / D-1135 next:

Need clean up instructions for D 1135 from John B.

Exhaust to Trimer

#5 RC / Catoxid:

WOW for discharge vacumax system. Will not come on Electrician to look at it this afternoon.

Waiting on feed from the PK blender.

Please take SA for this product, Gemini machines are now working.

Exhaust to DC

#6 RC & Dryer / D 0761 ZSH done, D 0759 next

Down. Started cleaning dryer

NOTE: T Krupp repaired the elevator in bldg 27 but permission has not been given yet to operate it. Will need to decide what next before using (more training, PSSR, testing, weight restrictions, etc...)

Exhaust to Sly Scrubber

6 Tank / Ni 2458 solution

Tank is empty.

New Pfaudler / D-1135:

Glass inspection completed. Need to verify cleanliness and MOD from John. The screen will also need adjusted.

Need Cr buggies down from above Harrop _ need fall protection to get them
Need to have piping checked out - Brian- please walk through with John Bodmann and John Crawford tonight. Notification required to have Lucas check Cr system.

7 Tank Ni-2458 Solution:

Cleaning.

Old Pfaudler / D 0759 next

Pfaudler rinsed for glass inspection on Thursday.

National Dryer:

Soda blasting has been completed. Need to finalize cleaning and start up.

PK Blender / Catoxid:

End seals are finished and PK will be ready to use on afternoon shift.
NOTE: Valves to the Chrome tank have been closed and will need to be reopened.
DO NOT RUN WITH VALVES CLOSED, WILL RUIN PUMP.

Abbe Blender / 5206 Done

Hold

Tower 3 / Cu 0860:

Running, continue

Tower 6 / Cu 0860:

Running, continue. Will be down late afternoon or early midnight shift.

North Screener / Cu-0860:

Continue.

South Screener / Cu 0860:

Continue. 14 mesh screen installed until we get the new 12 mesh in.

#2662 (west) Pill Machine / AI-3915:

Continue

#2664 (east) Pill Machine / AI 3915:

Down. Cleaning out. Waiting on new table seals. Probably will not be here for this run.

TK #2 / BE 0101 done

Finished with batches, Kiln is done

TK #4 / X 540 next:

Running. OCS came out Tuesday...again. Cross your fingers!
Rotolock for DC has been replaced. Hopefully it will not kick out anymore.
WOW for rollers for DC drum. #8 burner repaired by Dave V.

Harrop Kiln / AI 3920:

Continue...We are at 45min car and will be able to run 1 operator/shift.
Continue to monitor SA...
Help Screener operators with screening task when waiting for cars.

NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

Building 27 Belt Filter / 6081:

HOLD – Waiting on material results through the #2 North Calciner. Awaiting on go ahead from Jeff or Jack.

Elevator is not running yet. Repairs made Friday May 8 but decision made to not use until thorough walk-through and discussion on how/when to use.

Trying to determine if we can remove some of the totes of solution that are sitting on the 1st floor. If we have any bags of material, need to transfer to North end.

Priorities:

Priorities 1 through 9 are basically all the same priority, should be considered urgent and will require call outs for maintenance issues and/or processing issues.

- 1) Harrop Kiln
- 2) #5 RC
- 3) South PK
- 4) #3 MED#3RC
- 5) Horne Tableting
- 6) #4 Tunnel Kiln
- 7) HC-11 precip/dry
- 8) #4 RC
- 9) #1 MED/#1RC
- 10) Reduction Screening
- 11) Reduction Towers
- 12) National Dryer clean up
- 13) Pfaudler(s) clean up
- 14) HC-11 Dryer/Calciner clean up